



# *SEA CEO Conference*

*Greg Gannon*  
*Production Manager*



- **Company Overview**

- ***Hixson Metal Finishing Has Been Servicing the Military, Aerospace, and Commercial Aircraft Industry For Almost 50 Years***
- ***Over 40,000 Square Foot Facility Located in Newport Beach, California that is Home to Over 110 Employees***
- ***We Operate a Minimum of Two Shifts Per Department, Some Three Shifts***
- ***Facility at Approximately 62% Capacity***

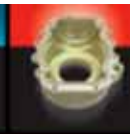




Present Capacity

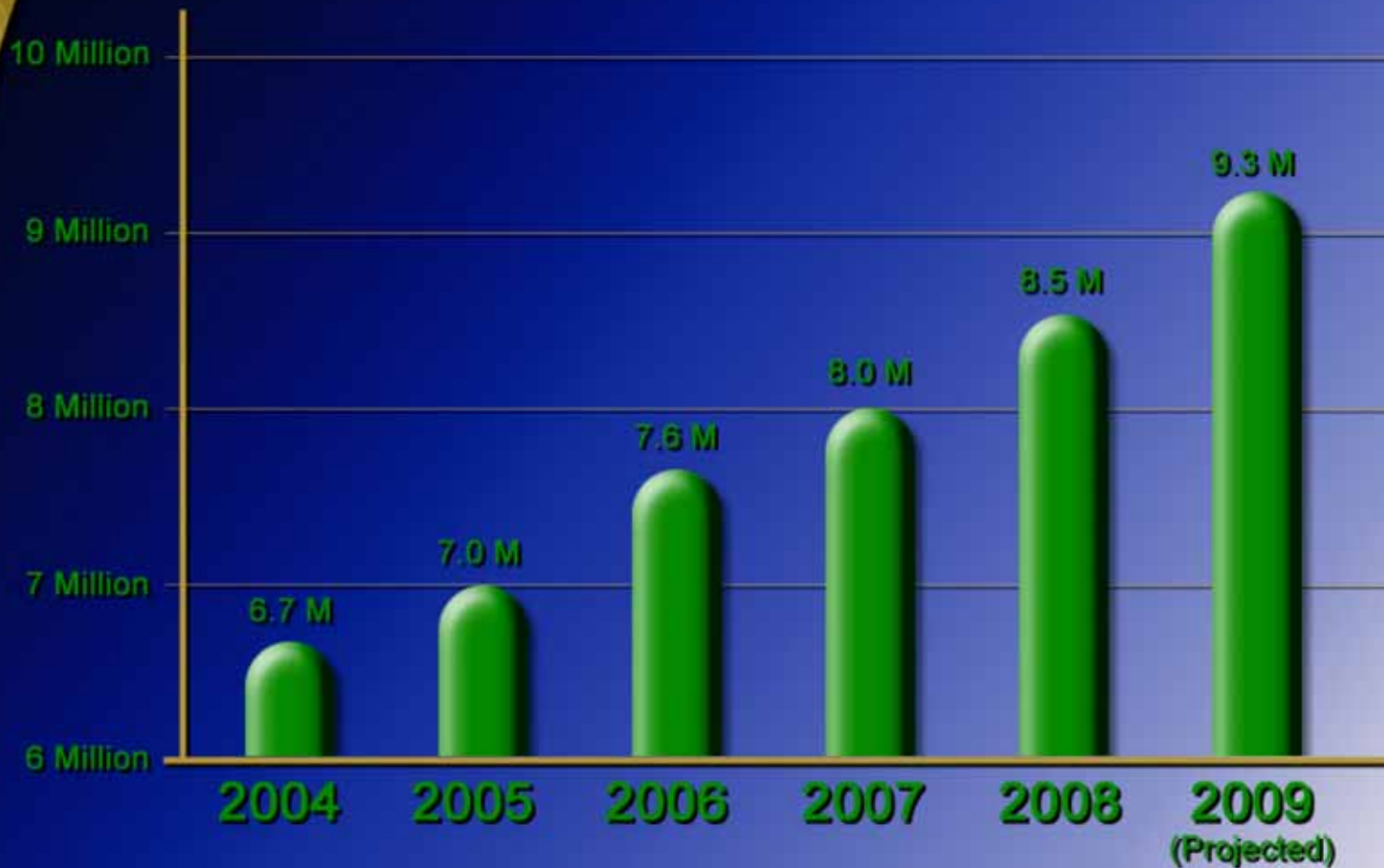
• Approvals

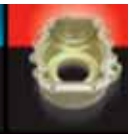
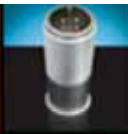




Present Capacity

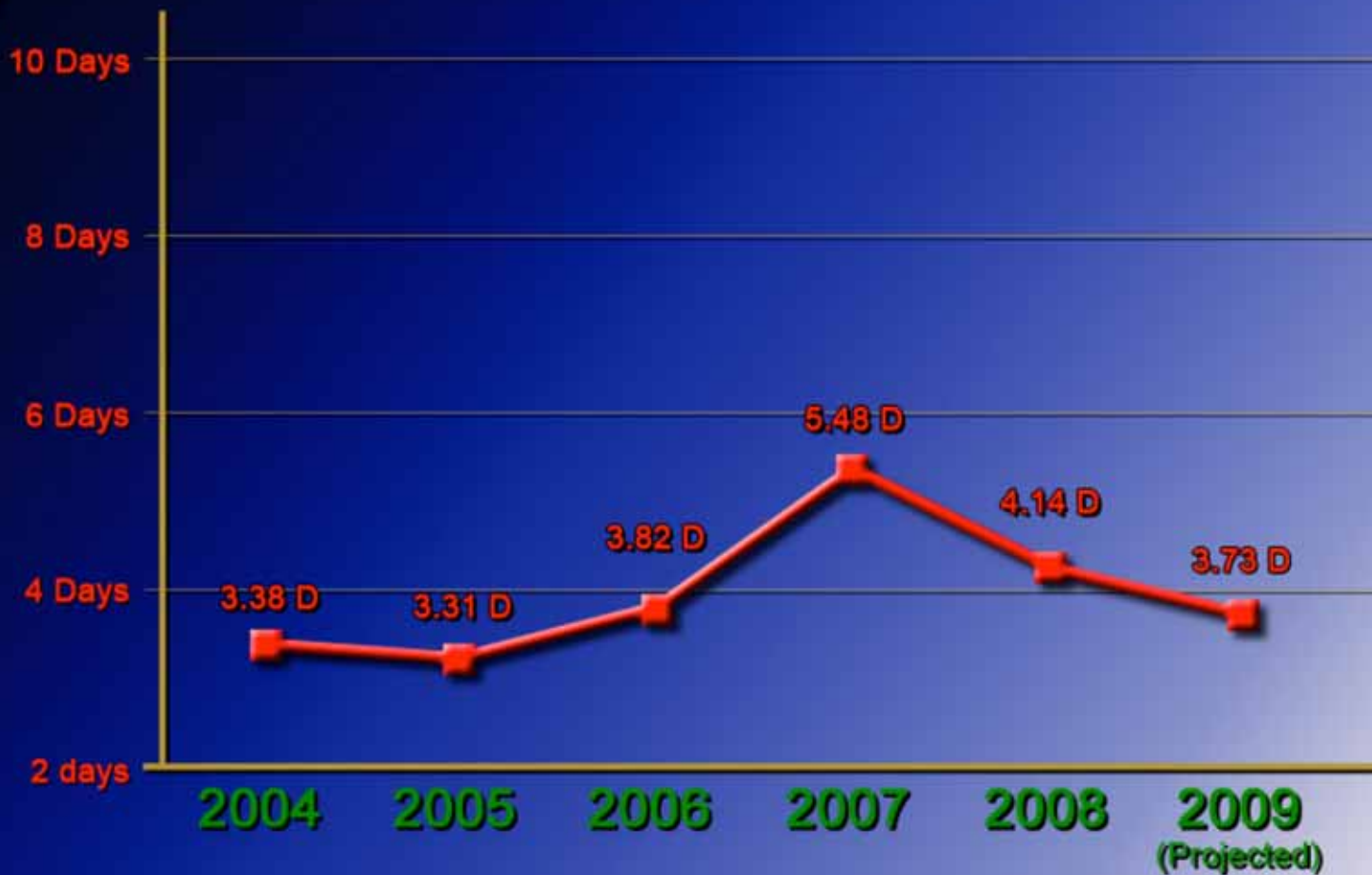
# PARTS PROCESSED



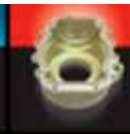
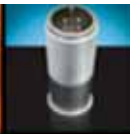


Present Capacity

# AVERAGE TURN TIME



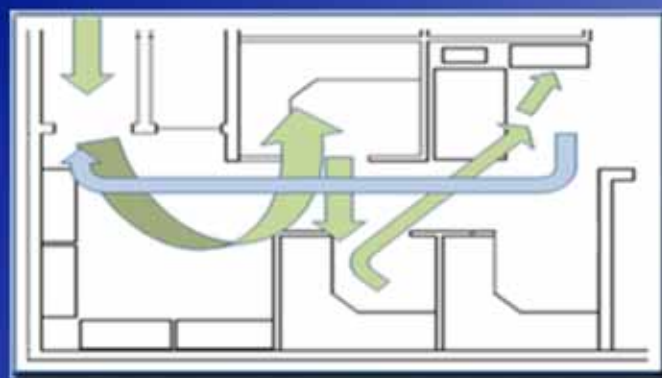




- **Kaizen - Planning Department**

- **Objectives**

- ▶ *Reduce Cycle Time. Not to Exceed 24 Hours*
- ▶ *Reduce the Delays from Incoming Inaccurate Paperwork*
- ▶ *Improve Process Flow*
- ▶ *Cycle Time = 26.3 Hours (March 2009)*



*Before*





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